Technical Guidelines



Comparison of Changes 01/2019 - 09/2019.



01/2019 09/2019

Table of Contents

3 Technical data and facilities in the halls and the outdoor space as well as general technical notes about the exhibition grounds

3.1 The clearance under the pedestrian bridges, under the Stadthalle, and Hall 4 is 4 m between the roadway markings is $4.00~\mathrm{m}$.

Hall dimensions, Halls 1 – 17
Hall entrance dimensions - Halls 1 to 17
Hall Entrance Entrance Clearance width m height m

Table of Contents

1-5

1-6

1-7

1-8

5.1.2 Coordination of work on the exhibition stand

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- **3.1** The clearance under the pedestrian bridges, under the Stadthalle, and Hall 4 is 4 m between the roadway markings is 4.00 m.

Hall dimensions, Halls 1 - 17 Hall entrance dimensions - Halls 1 to 17 Hall Entrance Entrance Clearance width m height m Hall 1 1-1 4.45 4.75 1-2 5.69 5.89 1-3 5.69 5.89 1-4 5.69 5.89

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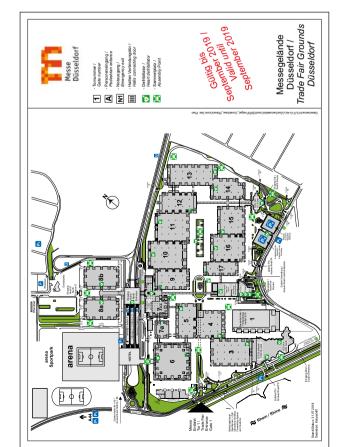
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01/2019 09/2019

Heights of Halls 1 - 17

The usable height for exhibits in the halls from the upper edge of the hall floor to the lower edge of the roof frame, roof or crane track is as follows:

Halls 3 - 5	8.00m
First floor of Hall 6.1 (edges)	5.00m
Hall 6 on the outside walls	
up to a distance of 22m	16.00m
Hall 6 internal area (90 x 90)	26.00m
Hall 7a	12.00m
Hall 7.0	4.00m
Halls 7.1 and 7.2	3.20m
Halls 8a – 8b	14.50m
Halls 9 - 14	8.00m
Halls 15 - 17	12.55m

3.3 Lifts Hall 6 - 6.1, Hall 7.0 - 7.2, crane tracks Halls 15 to 17

Freight lifts Hall 6:

Load-bearing capacity of freight lifts: 2.5 tonnes each Dimensions (clear measurements lift car): length 3.00m,

width: 1.6m, height: 2.30m

Freight lifts Hall 7:

Load-bearing capacity of freight lifts: 3 tonnes each. Dimensions of the lifts (clear dimensions of cabin):

Length: 2.80m Width: 2.70m Height: 3.25m.

The load-bearing capacity of the stationary hall cranes in Halls 15 to 17 is 10 tonnes each.

Heights of Halls 1 - 17

The usable height for exhibits in the halls from the upper edge of the hall floor to the lower edge of the roof frame, roof or crane track is as follows:

Hall 1	14.90m
Halls 3 - 5	8.00m
First floor of Hall 6.1 (edges)	5.00m
Hall 6 on the outside walls	
up to a distance of 22m	16.00m
Hall 6 internal area (90 x 90)	26.00m
Hall 7a	12.00m
Hall 7.0	4.00m
Halls 7.1 and 7.2	3.20m
Halls 8a – 8b	14.50m
Halls 9 - 14	8.00m
Halls 15 - 17	12.55m

3.3 Lifts Hall 6 - 6.1, Hall 7.0 - 7.2, crane tracks Halls 15 to 17

Freight lift Hall 1:

Load-bearing capacity of freight lift: 2.5 tonnes each Dimensions (clear measurements lift car): length 2.70m, width: 1.35m, height: 2.50m

Freight lifts Hall 6:

Load-bearing capacity of freight lifts: 2.5 tonnes each Dimensions (clear measurements lift car): length 3.00m,

width: 1.6m, height: 2.30m

Freight lifts Hall 7:

Load-bearing capacity of freight lifts: 3 tonnes each. Dimensions of the lifts (clear dimensions of cabin): Length: 2.80m Width: 2.70m Height: 3.25m.

The load-bearing capacity of the stationary hall cranes in Halls

15 to 17 is 10 tonnes each.

01/2019 09/2019

4.3 Construction heights

Maximum construction height for stand buildings and advertising supports may be gleaned from the table below. These limits shall be valid unless any other regulations were laid down in admission or participation conditions. Exhibits shall not be subject to these rules. The maximum possible construction height in Hall 6 is 8.00 m. *The maximum height for constructions on stand spaces directly adjacent to the Gallery is 6.00 m. There may be structural installations (inspection openings) and if so, these shall have to be kept accessible. In the event of an open or transparent upper floor of a two-storey exhibition stand, the exhibitor must obtain permission from exhibitors with neighbouring stands. Advertising directed at neighbouring stands must respect a minimum distance of 3 metres. Stands may be erected with a stand owner's own material. Stand walls higher than 4 metres must be dimensioned with an equivalent distributed load $q_{\rm h}$ in the horizontal direction:

 $q_{\mbox{\scriptsize h}1}$ = 0,125 $\,$ kN/m² up to 4 metres in height from the upper edge of the hall floor

 $q_{h2} = 0.063 \text{ kN/m}^2$ for all space higher than 4 metres above the upper edge of the hall floor.

Hall	Maximum construction height
3-5 + 9-14	6.00 metres
6 directly adjacent	
to the Gallery*	6.00 metres
6 inside section	8.00 metres
6 Gallery	3.20 metres
7A	8.00 metres
7.0	4.00 metres
7.1/7.2	3.00 metres
EN Mall GF	2.50 metres
EN Mall UF	2.00 metres
8A/8B	8.00 metres
15-17	8.00 metres

ATTENTION: Maximum construction height applies in all halls adjacent to hall borders (= stand areas along the walls where restaurants are located). The maximum construction height there is 3.2 m. Please refer to the stand drawing in your admission documents.

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 $q_{h1} = 0.125 \ \ kN/m^2$ up to 4 metres in height from the upper edge of the hall floor

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Hall	Maximum construction height
1	8.00 metres
3-5 + 9-14	6.00 metres
6 directly adjacent	
to the Gallery*	6.00 metres
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15–17	8.00 metres

ATTENTION: Maximum construction height applies in all halls adjacent to hall borders (= stand areas along the walls where restaurants are located). The maximum construction height there is 3.2 m. Please refer to the stand drawing in your admission documents.

5.1.2 Coordination of work on the exhibition stand

Should work have to be carried out on the exhibition stand by employees of different companies (notably during the setup/dismantling phases), the work is to be coordinated pursuant to the Work Safety Act – ArbSchG and DGUV Regulation 1 (German Statutory Accident Insurance) by the stand construction supervisor in the case of any potential mutual risk. This applies notably to work carried out by contractors of the fair company on the exhibition stand too.